



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D3296-041
Job Sheet 212809



Part No: D3296-041

Job Qty: 4 pcs

Part Name: Replacement Interior Door For -111



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/4/20

Job Tracking No:

Due Date: 9/17/20

Created By: Dana Andrews

Type: SOLD

Description:

Note: DWG REV B IPP C 05.10.14 Added step 14 KJ/EC IPP Rev:D Revised Steps 06-11-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	9/16/20		0.00	1.61	Small Fab - 1		SEP 16 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	4 pcs	9/16/20		0.00	4.00	QC 5 - 10		SEP 16 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
120	Powdercoat - 4 Black Sand -	4	9/16/20		0.00	0.31	Powdercoat - 1 - B4B		



Container No: S300641



Part: D3296 - 041

Job No: 212809

Serial No/Batch: S300641

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 09/16/20

Plex 9/4/20 9:11 AM Dart.Andrews.Dana

B4B

M 156440.

pcs

START: 8:00

O.V.T. 300

FINISH: 4:00.

Powdercoat - 2 - B4B

Powdercoat - 3 - B4B

Powdercoat - 4 - B4B

Powdercoat - 5 - B4B

Powdercoat - 6 - B4B

Powdercoat - 7 - B4B

Powdercoat - 8 - B4B

Powdercoat - 9 - B4B

Powdercoat - 10 - B4B

20-09-18

358

130 QC 3

4
pcs

9/16/20

0.00 4.00

QC 3 - 10

QC 3 - 13

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

QC 3 - 61

QC 3 - 81

QC 3 - 82

QC 3 - 87

QC 3 - 47

DAS
58 SEP 18 2020
9-89

140 Small Fab - 2 - B4B

4
pcs

9/16/20

0.00 1.61

Small Fab - 1 - B4B

Small Fab - 2 - B4B

Small Fab - 3 - B4B

Small Fab - 4 - B4B

Small Fab - 5 - B4B

Small Fab - 6 - B4B

Small Fab - 7 - B4B

Small Fab - 8 - B4B

Small Fab - 9 - B4B

Small Fab - Various 1 -
B4B

SEP 18 2020

150 QC 5

4
pcs

9/16/20

0.00 4.00

QC 5 - 10

QC 5 - 12

QC 5 - 17

QC 5 - 18

QC 5 - 19

QC 5 - 22

QC 5 - 24

QC 5 - 3

QC 5 - 43

QC 5 - 49

QC 5 - 51

QC 5 - 58

QC 5 - 68

					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS SEP 21 2020 10 9-89
					QC 5 - 61	
					QC 5 - 81	
					QC 5 - 82	
160 Packaging 3-1 - Stock - B4B	4 pcs	9/16/20	0.00 4.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B	DAS 28 9-89	
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B	SEP 21 2020	
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
170 QC 21 - SA	4 pcs	9/17/20	0.00 4.00	QC 21 - SA - 21	DAS 21 9-89	
				QC 21 - SA - 70	SEP 21 2020	
				QC 21 - SA - 9		
				QC 21 - SA - 77		
				QC 21 - SA - 28		

Part Op 110 - (QC5- Inspect part completeness to step on W/O)
 Descriptions: 120 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3)
 130 - (QC3- Inspect Part Finish)
 140 - (Small Fab)
 150 - (QC5- Inspect part completeness to step on W/O)
 160 - (Identify as per dwg & Stock Location:_____)
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3161-7	Hinge 14.0"	4 pcs (1 ea)	100-Small Fab - 1	8249977
D3161-9	Hinge 17.0"	4 pcs (1 ea)	100-Small Fab - 1	8249827
D3296-1	Door Panel	4 pcs (1 ea)	100-Small Fab - 1	8263467
D3296-3	Door Panel	4 pcs (1 ea)	100-Small Fab - 1	8263529
MS20470AD4-6	Rivet, Universal Head	4 Ea (1 ea)	100-Small Fab - 1	8198109
D2137	Decal(No Step)	4 pcs (1 ea)	140-Small Fab - 2 - B4B	8284639
D2419	Handle	4 pcs (1 ea)	140-Small Fab - 2 - B4B	8131084
D2462	Neoprene Seal (\$Per Foot)	11.2664 pcs (2.8166 ea)	140-Small Fab - 2 - B4B	8140390
D2728-1	Dart Logo Label Small	4 pcs (1 ea)	140-Small Fab - 2 - B4B	8210473
MS20470AD4-4	Rivet, Universal Head	100 Ea (25 ea)	140-Small Fab - 2 - B4B	8196239
NAS1149DN632J	Washer	4 pcs (1 ea)	140-Small Fab - 2 - B4B	8256474

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3161-7	4	11	0
	D3161-9	4	12	0
	D3296-1	4	5	0
	D3296-3	4	4	0
	MS20470AD4-6	4	296	0
140-Small Fab - 2 - B4B	D2137	4	12	0
	D2419	4	22	0
	D2462	11	339	0
	D2728-1	4	4,000	0
	MS20470AD4-4	100	13,805	0
	NAS1149DN632J	4	611	0

Part Specifications

Specifications could not be found.

Plex 9/4/20 9:11 AM Dart.Andrews.Dana